

## Implementation of Double Fault Tolerant Architecture Design for Digital Adder

**Lavanya Battula**

PG Scholar, Department of ECE  
Sudheer Reddy College of Engineering and Technology (women)  
Nizamabad, India  
*lavanya.lavanya90@gmail.com*

**P.Satishchandra**

Assistant Professor  
Department of ECE, Sudheer Reddy College of  
Engineering and Technology (women)  
Nizamabad, India

**P. Santosh**

Associate Professor  
Department of ECE, Sudheer Reddy College of  
Engineering and Technology (women)  
Nizamabad, India

**Abstract:** *A system must be fault tolerant to decrease the failure rate and increase the reliability of it. Multiple faults can affect a system simultaneously and there is a trade-off between area overhead and number of faults tolerated. This paper presents fault tolerant architecture design for a ripple carry adder and a conditional sum adder as fast adder assuming single double and triple faults. The philosophy can be generalized for any other system, which has structural regularity within it.*

**Keywords:** *Fault tolerant, Ripple carry adder, Test pattern generation.*

### 1. INTRODUCTION

Fault tolerance is the property that enables a system to continue operating properly in the event of the failure of (or one or more faults within) some of its components. If its operating quality decreases at all, the decrease is proportional to the severity of the failure, as compared to a naively designed system in which even a small failure can cause total breakdown. Fault tolerance is particularly sought after in high-availability or systems. A fault-tolerant design enables a system to continue its intended operation, possibly at a reduced level, rather than failing completely, when some part of the system fails. The term is most commonly used to describe computer systems designed to continue more or less fully operational with, perhaps, a reduction in throughput or an increase in response in the event of some partial failure. That is, the system as a whole is not stopped due to problems either in the hardware or the software. An example in another field is a motor vehicle designed so it will continue to be drivable if one of the tires is punctured. A structure is able to retain its integrity in the presence of damage due to causes such as fatigue, corrosion, manufacturing flaws, or impact. Within the scope of an individual system, fault tolerance can be achieved by anticipating exceptional conditions and building the system to cope with them, and, in general, aiming for self-stabilization so that the system converges towards an error-free state. However, if the consequences of a system failure are catastrophic, or the cost of making it sufficiently reliable is very high, a better solution may be to use some form of duplication. In any case, if the consequence of a system failure is so catastrophic, the system must be able to use reversion to fall back to a safe mode. This is similar to rollback recovery but can be a human action if humans are present in the loop.

Fault tolerance is defined as the ability to continue operating after the failure of a given system component. To be fault tolerant, a system must have one or more redundant components that can take over the function when the primary component fails. In addition, the system must have both a means of Detecting failures in the components and a means of transferring to working components after a failure has been detected. Fault-tolerant system configurations are used extensively in processes where the system must remain on-line in the event of component failure. Although applications are widespread, industrial processes, aerospace vehicles, and ground transportation are especially noteworthy. The need for optimization in the design of these systems is apparent when one thinks of

the complexity of modern spacecraft. The high costs associated with their fabrication and launch dictate that any design proposal be assured a very high probability of success at the lowest possible system cost.

Reliability and availability have become increasingly important in today's computer dependent world. In many applications where computers are used, outages or malfunction can be expensive, or even disastrous. Just imagine the computer system in a nuclear plant malfunctioning. Or the computer systems in a space shuttle booting just when the shuttle is about to land... These are the more exotic examples. More close to everyday life are the telecommunications switching systems and the bank transaction systems. To achieve the needed reliability and availability, we need fault-tolerant computers. They have the ability to tolerate faults by detecting failures, and isolate defect modules so that the rest of the system can operate correctly. Reliability techniques have also become of increasing interest to general-purpose computer systems. Four trends contribute to this:

The first is that computers now have to operate in harsher environments. Earlier, computers operated in clean computer rooms, with stable climate and clean air. Now the computers have moved out to industrial environments, with temperatures over a wide range, dust, humidity and unstable power supply. All these factors alone could make a computer fail. Second, the users have changed. Earlier, computer operators were trained personnel. Now, with an increasing number of users, the typical user knows less about proper operation of the system. The consequence is that computers have to be able to tolerate more. Third, the service costs increases relative to hardware costs. Earlier the average machine was a very expensive, big monster. At that time, it was common with one or several dedicated operators to keep the system up and running. Today, a computer is cheap, and the user has the job of being the "operator". The user cannot afford frequent calls for field service. The fourth and last trend is larger systems. As systems become larger, there are more components that can fail. This means, to keep the reliability at an acceptable level, designs have to tolerate faults resulting from component failures. So, what can cause outages of equipment, making fault-tolerance techniques necessary? We can split them into outages caused by:

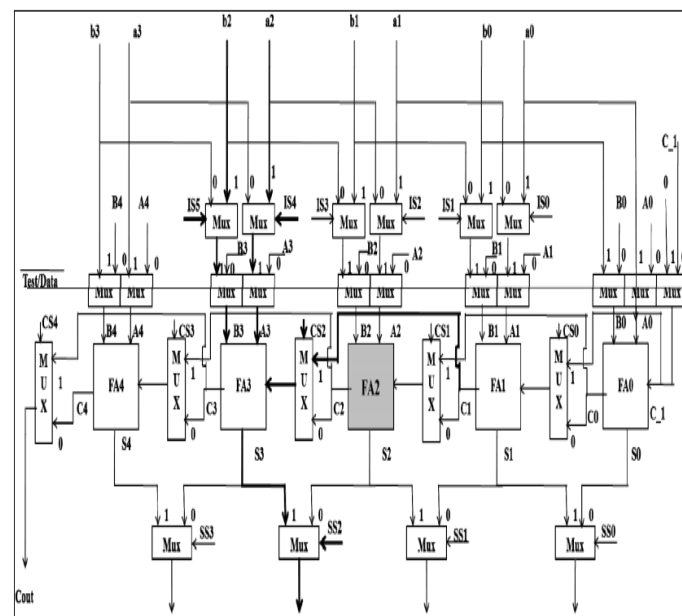
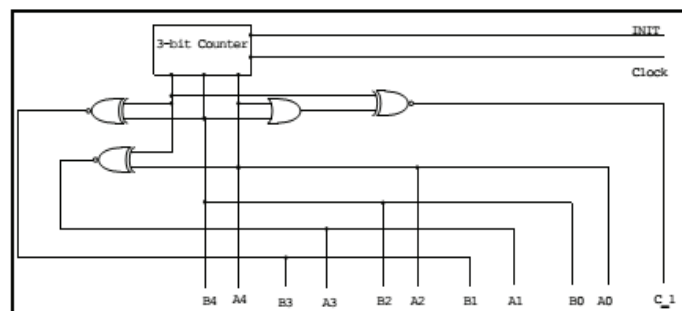
- Environment: This is facilities failure, e.g. dust, fire in the machine room, problems with the cooling, Earthquakes or sabotage.
- Operations: Procedures and activities of normal system administration, system configuration and system operation. This can be installation of a new operating system (requires booting of the machine), or installation of new application programs (which requires exit and restart of programs in use).
- Maintenance: This does not include software maintenance, but could be hardware upgrading.
- Hardware: Hardware device faults.
- Software: Faults in the software.
- Process: Outages due to something else, e.g. a strike.

Interesting to note is that, contrary to common assumptions; few outages are caused by hardware faults. In a modern system, fault-tolerance masks most hardware faults, and the percentage of outages caused by hardware faults are decreasing. On the other side, outages caused by software faults are increasing. According to a study on Tandem systems [4], the percentage of outages caused by hardware faults was 30% in 1985, but had decreased to 10% in 1989. Outages caused by software faults increased in the same period, from 43% to over 60%!

## 2. SINGLE FAULT MODEL

Adder is absolutely essential block in any digital architecture. Among different types of adders ripple carry adder (RCA) is most popular in different type of computing machines because it is simple in structure and easy to implement. It has also high throughput for bit level pipelining. We have taken a 4-bit RCA to make it self-reconfigurable. We will also discuss how the same approach can be applied to any system, which can be divided into some identical modules, to make the system fault tolerant. The fault tolerant designs are also cascadable to increase the number of input bits making a System module wise self-reconfigurable is more cost effective and hardware efficient rather than trying to make the whole system fault tolerant at a time. We will also elaborate how the approach to design a self-reconfigurable 4-bit RCA can be applied to design any fault tolerant module. The problem of

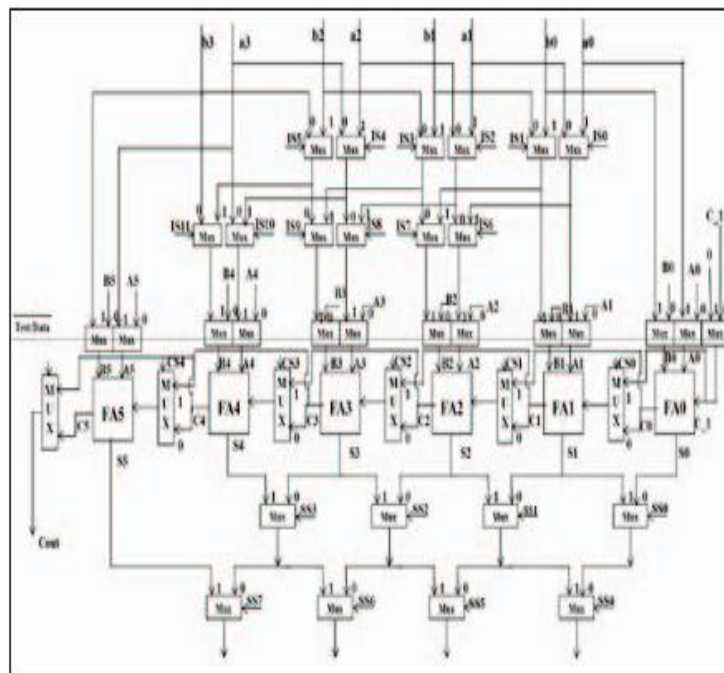
fault detection assumed that all possible cell inputs must be applied to each cell in order to test it completely and that a fault in a cell may affect the cell outputs in any arbitrary manner. These are known as general fault assumptions. In general, the number of tests required to test a one-dimensional ILA of  $p$  cells is dependent on  $p$  and is at most  $pmn - 1$ , where  $m$  is the number of columns and  $n$  is the number of rows of the cell flow table. Required test patterns are independent of the size of the ILA. Cheng and Patel have shown that a RCA composed of several full adder (FA) cells can be completely tested by a minimum test set of size eight independent of the number of cells in the RCA under single faulty cell assumption. But there is no provision to detect and eliminate the error. Their work cannot take care of bridging faults. We have modified the circuitry to make each intermediate FA controllable and observable to improve the testability. Our design can tolerate bridging faults also until it affects two FAs at a time for the single fault tolerant design. The size of eight is minimum since eight test vectors are necessary to exhaustively test just one cell. This concept can also be generalized to design any  $x$ -bit self reconfigurable Fault Tolerant Adder ( $x = \text{any positive integer}$ ). A simple four-bit Adder module is shown in figure 1 with its all data inputs and outputs. For checking stuck-at-faults at any of the input or output of figure 1, only six test patterns suffice. A Simple 4-bit Adder But instead of error at any of the input or output lines, one of the FAs may be faulty itself; i.e., there may be some stuck open or bridging faults or so inside the FA or some transistors in that FA may be faulty. The test Patterns for stuck-at-faults only do not consider these cases. To check for such cases, each FA should be tested exhaustively. Table I shows that only eight test patterns suffice this requirement, i.e. all 4 FAs are tested exhaustively to check for any fault in it. Even the same pattern can be replicated to test any  $x$ -bit adder ( $x = \text{any positive integer}$ ) and only eight test patterns will suffice for all such cases. So, to make the Adder structure fault tolerant, we shall test each FA with all possible input patterns and check whether we get the desired output or not. If not, the Adder block must be faulty! Now, instead of replacing the faulty 4-bit adder completely, we will use the Dynamic Recovery concept to make the adder module fault tolerant itself. Here we will use one spare FA and if any of the working FA is found to be faulty, then the spare one will start working bypassing the faulty one so that the system can work properly.



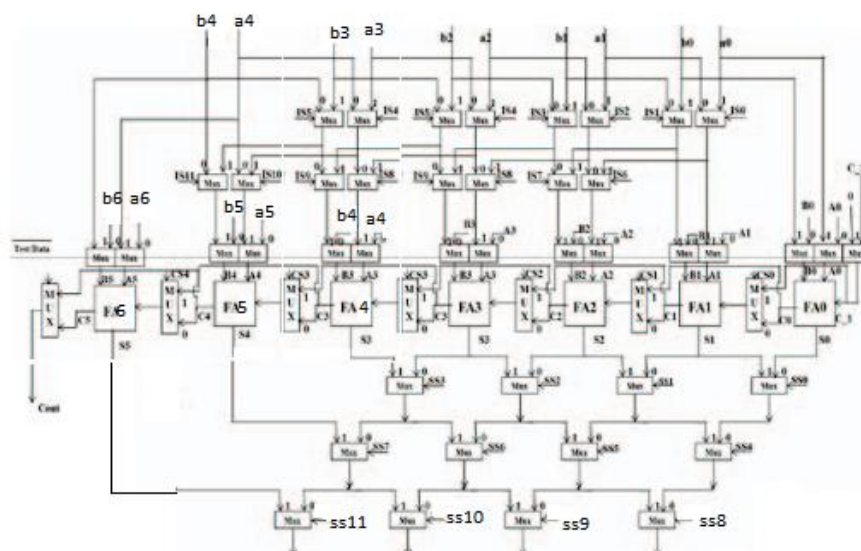
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One redundant FA is used along with the four operating FAs to incorporate dynamic recovery feature in the system. If any one of the first four FAs is found to be faulty or its input or output is at some faults, then the system will bypass the inputs and outputs of the corresponding faulty FA to the next FA and the spare one will be activated automatically. To use same carry input to all the FAs, we select the multiplexers (mux) select input CSi as '1'. But if carry input to this FA is at some stuck-at-fault, it will be propagated to the carry input of the next FA giving an overall erroneous output! It now seems that a large number of test vectors are required to test each FA exhaustively as we cannot control the carry inputs of the intermediate FAs due to their direct dependence on output carry of the immediately preceding FAs. But we designed the truth table (Table D), where it shows that only eight patterns still suffice to test each FA exhaustively. Generated carry output at any stage works as carry input to the next stage. The truth table shows test input pattern for five FAs. Even the same pattern can be replicated to test any x-bit adder (x = any positive integer) and hence only eight test patterns will suffice for testing the x-bit adder

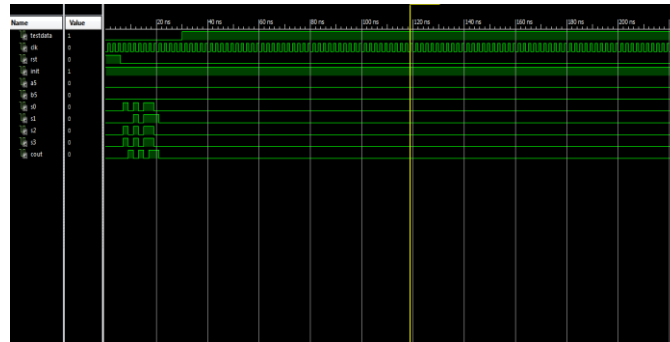
### 3. DOUBLE FAULT MODEL



### 4. TRIPLE FAULT MODEL



## 5. SIMULATION WAVEFORMS



## 6. CONCLUSION

In this paper, we have presented fault tolerant adder design assuming single and double, triple fault models. In case of RCA, we have designed a 4-bit fault tolerant RCA using one redundant FA, two redundant FA and three redundant FA are designed

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